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sizing calculation using

mcquay duct sizer

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program as per  
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SMACNA Hvac Duct  
sheet gauge and  
thickness

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Duct Tag list and why  
its important for HVAC  
site Engineer and  
contractor. (ENGLISH)  
Duct Sizing Step By  
Step With McQuay

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Duct Sizer 2-  
Fundamentals of HVAC  
- Basics of HVAC Duct  
Size - How to size a  
Duct System for a  
House Duct connection  
and installation  
procedure | \_\_\_\_\_  
\_\_\_\_\_  
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HVAC Basics + full  
worked example HVAC  
DUCT DESIGNING-  
EQUAL FRICTION  
METHOD Contractor  
Spotlight: General Sheet  
Metal How to calculate



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metal thickness? in  
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EnduraDuct's NEW

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SMACNA Contractor  
Spotlight: Therma

Contractor Spotlight:

Poynter Sheet Metal

HVAC DESIGN

BASICS- COMPLETE

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## Smacna Hvac Duct

### Construction Standards

If the designer does not designate pressure class for duct construction on

the contract drawings, the basis of compliance with the SMACNA

HVAC Duct Construction Standards

is as follows: 2 " (500

Pa) w.g. for all ducts

between the supply fan

and variable volume

and variable volume

and variable volume

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control boxes and 1 ”  
(250 Pa) w.g. for all  
other ducts of any  
application.  
Construction Standards Metal  
Flexible 2005

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3rd Edition  
Construction Standards  
Ductwork and supports  
shall conform to the  
HVAC Duct  
Construction Standards,  
Metal and Flexible,  
Third Edition, 2005.

Where fittings of

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configurations not shown in the HVAC – DCS are shown on the contract drawings, they shall be constructed as though they were therein.

## HVAC DUCT CONSTRUCTION STANDARDS

The third edition of the HVAC Duct Construction Standards

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• Metal and Flexible is intended primarily for commercial and institutional duct construction. This American National Standard (ANSI/SMACNA 006-2006) contains tables and details for constructing ductwork for ½ " to 10" wg positive and negative pressures.

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006-2006) contains  
tables and details for  
constructing ductwork  
for 1/2" to 10" wg  
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Eli P. Howard, III Sheet  
Metal and Air  
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Contractors' National  
Association. Documents  
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Duct Construction

Standards --Metal and  
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Construction  
Standards, Metal  
006-2006 HVAC Duct  
Construction Standards  
When referring to Table  
1-3 thru Table 1-10 in  
the SMACNA HVAC  
Duct Construction  
Standards, 2nd ed.,  
1995, Use the Ward  
“ E ” Angle on  
Rigidity Class “ E ”  
and below; Use the

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Ward “ H ” Angle on  
Rigidty Class “ F ” ,  
“ G ” and “ H ” Use  
the Ward “ J ” Angle  
on Rigidity Classes  
above “ H ” The tables  
as shown herein are the  
SMACNA Tables with  
those interpretations  
already substi- tuted.

Duct Construction  
Standards  
Some of SMACNA ' s

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earliest construction  
standards, Low Velocity  
Duct Construction  
Standards – 4rth  
Edition 1969, and High  
Velocity Duct  
Construction Standards  
2nd Edition 1969,  
discuss proper methods  
of assembly and sealing  
to avoid duct air leakage  
problems. The 1969  
High Velocity Duct  
Construction

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ANSI, the American National Standards Institute, has accredited SMACNA as a standards-setting organization. SMACNA standards and manuals address all facets of the sheet metal and HVAC industry – including

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duct construction and installation, indoor air quality, energy recovery, roofing and architectural sheet metal, welding, and commissioning.

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notes: 1. tdc duct  
constructed per smacna  
standards-first edition  
1995 2. duct fabricated

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using snaplock seams. 3.

all duct stiffened by  
machine formed beads  
spaced at 12" o.c. 4.

duct work to be sealed  
per smacna hvac table

1-2 5. tdc cnt-jnt-condu-

loc @ tdc connector

center of duct & @ tdc

connector

Duct Fabrication

Specifications Duct

Construction

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Located in headquarters outside Washington, D.C., the Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), an international association of union contractors, has 1,834 members in 103 chapters throughout the United States, Canada, Australia and Brazil.

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Metal and Air

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Contractors ...

11.4 PROCEDURE  
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CONSTRUCTION  
METHODS  
RELATIVE TO THE  
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CONSTRUCTION  
TABLES; 11.5 NOTES  
ON SPECIMEN  
TESTING; 11.6



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SOUND AND  
VIBRATION;  
SMACNA DUCT  
PERFORMANCE  
TEST STANDARD

NO. DPTS-2005; Table  
' A' Minimum

Threshold Velocities at  
Various Internal Static  
Pressures; Table ' B'  
Relative Vibration of  
Various Ducts

HVAC Duct

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Construction Standards  
- MADCAD.com  
HVAC DUCT  
CONSTRUCTION  
STANDARDS METAL  
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Information Required  
for Duct Construction.

1. A comprehensive duct layout indicating sizes, design airflows, pressure class, and routing of the duct system.
2. The types of

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HVAC Duct  
fittings to be used based  
on the designer's  
calculations of fitting  
Construction  
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and flexible duct  
constructions shall  
conform to the  
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allowed by Table  
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Leakage Test Manual.  
This American National  
Standard,  
ANSI/SMACNA  
016-2012, covers revised  
leakage criteria and

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builds on the proven methods for testing ductwork for air leaks from the first edition.

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inspection of

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Accepted Industry  
Practice For Industrial  
Duct Construction. This  
guide is a compilation of  
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practices and  
construction reinforced  
or unreinforced, for  
operation from 4 in. to

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20 in. wg positive or negative pressure, and from ambient to 650 F for carbon or stainless steel, 400 F for galvanized steel, and 120 F for aluminum.

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