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 $\pi D N S = 60 S = \pi D n 40 N$
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workpiece Set-over = 2

length of taper length of

workpiece Set-over = Ratio 2

$\theta \times \tan = 2L$ Leading angle =

$90^\circ - (\text{Helix angle} +$

clearance angle) Following angle = $90^\circ +$

(Helix angle - clearance

angle)

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angle) Lead = No. of starts
pitch Pitch

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pitch is the distance from
the centre of one pin to the
centre of the next pin. ...

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Machining A material removal
process in which a sharp
cutting tool is used to

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mechanically cut away material so that the desired part geometry remains •Most common application: to shape metal parts •Machining is the most versatile and accurate of all manufacturing processes in

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its capability to produce

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